BASIC WEIGHT SPECIFICATION

STOCKTON STREET
MARLBORO LIGHTS REGULAR LS 10S FTB - SINGAPORE TAR/NICOTINE
BRAND CODE-1050 (SGP)

EFFECTIVE DATE: 06/29/92
SINGAPORE

APPLIES TO EXPORT FORMULAS: 58

PHYSICAL MEASUREMENTS

TOBACCO ROD LENGTH	:	60.0	MM
TIPPING LENGTH	:	27.000	MM
CIGARETTE PAPER WIDTH	:	27.25	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	2,936.5997	CUBIC MM
CALCULATED DENSITY	:	24.4690	CGMS/CC

MOISTURE

PACK O. V.	:	12.00	% W/W

TARGET WEIGHTS

FILLER WEIGHT	:	.7185566	GRAMS
CALCULATED WEIGHT	:	1.5841	LBS. /1000
PAPER AND ADHESIVE	:	.0420620	GRAMS
ROD WEIGHT	:	.7606186	GRAMS
TIPPING AND ADHESIVE	:	.0353597	GRAMS
TOTAL LESS PLUG	:	.7959783	GRAMS

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REASON FOR CHANGE : CIGARETTE FILLER WEIGHT REDUCED APPROXIMATELY
: 5 MILLIGRAMS. OR 10 MG PER FINISHED CIGARETTES

PREPARED BY : P. V. SMITH
PREPARATION DATE : 6/18/92

APPROVED BY: E. C. Wells

SUPERSEDES SPECIFICATION DATED: 4/02/90

Source: https://www.industrydocuments.ucsf.edu/docs/gsvn0004